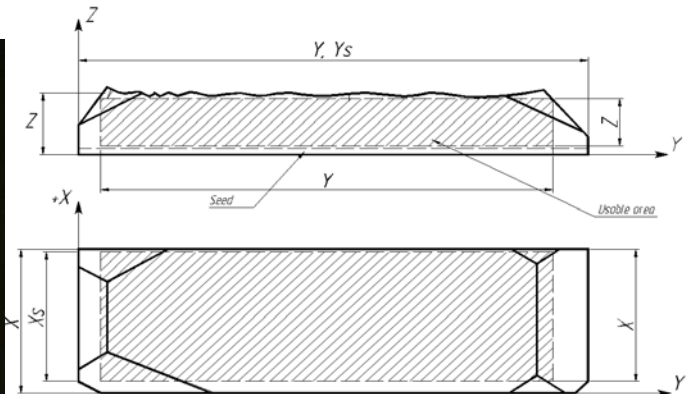


As Grown Bar for OLPF

P/N : GB-OAG-001



Specification		Test result	Requirements of IEC758 Standard	IEC758 Grade
1. Q – value (infrared quality indication)	α -3500	< 0.045	< 0.045	Grade B ($Q \geq 2.4 \cdot 10^6$)
	α -3585		< 0.050	
	α -3410		< 0.100	
2. Inclusions density (cm^3)	30-70 μm	< 1	< 1	Grade I a
	70-100 μm	0	0	
	>100 μm	0	0	
3. Dimensions along axes (mm)	Y (mm)	208		
	ZZ' (mm)	25 – 50		
	XX' (mm)	≥ 80		
4. Etch channel density (cm^2)		< 100	< 100	Grade 3
5. Seed dimensions	Y (mm)	208		
	ZZ' (mm)	2 ± 0.5		
	XX' (mm)	≥ 67		
6. Dimensions along axes (mm) Z-surface to Y and X axes		ZX $\pm 00^\circ 30'$ ZY $\pm 00^\circ 15'$		
7. Other requirements		Right Hand (RH)		

Standard Values for Synthetic Quartz- IEC758

1. Inclusion density

Inclusion density for each grade shall not exceed the figures in any required size range for that grade listed in the table below.

Grade / Size Range (μm)	Densities per cm^2			
	10-30	30-70	70-100	>100
I a	2	1	0	0
I b	3	2	1	1
I	6	4	2	2
II	9	5	4	3
III	12	8	6	4

Users requiring a grade in only one or more of the size ranges may designate their requirement as the grade followed by the appropriate size range.

2. Infrared quality indication, α_{3500} , α_{3585} , α_{3410}

An infrared extinction coefficient value (α -value) if synthetic quartz shall be as listed under the appropriate heading for α_{3500} , α_{3585} , α_{3410} in the following table for the various grades:

Grades	Maxima			Pre-1987 Q $\cdot 10^6$ units
	α_{3500}	α_{3585}	α_{3410}	
Aa	0.026	0.015	0.075	3.8
A	0.033	0.024	0.082	3.0
B	0.045	0.050	0.100	2.4
C	0.060	0.069	0.114	1.8
D	0.080	0.100	0.145	1.4
E	0.120	0.160	0.190	1.0

These Q-values were obtained from α -measurements and empirical correlation, and were in common usage prior to 1987, These are included here as the previous labels to maintain continuity through the change in emphasizing α -labels. A is the physical measurement now used to control and specify quality in synthetic quartz.

The test limits above either correspond to or are unchanged (except in the cases of grades B and D) from the α_{3500} limits that correspond to the Q-value grades listed in the first edition of IEC758. This earlier publication designated some of the same grades in terms of minimum indicated Q's in 10^6 units, as follows:

A=3.0; B=2.2 (basis used herein), Changed from 2.4 in the earlier publication;

C=1.8; D=1.4(revised); E=1.0 (the same as the earlier D-grade).

3. Etch Channel Density, ρ

When required, the etch channel density, ρ , per cm^2 , for each grade shall comply with the listings in the following table:

Grade	Maximum number ρ per cm^2
1	10
2	30
3	100
4	300
5	600